

SB95

Period	2001. 02 ~ 10
Grade	IBON-SB95
Operation	Ball Milling
Component	Velocity Joint (Ford)
Work material	Hardened Steel (HRC 58~63)
Machining Parameter	Cutting Speed = 280 m/min Depth of Cut = 0.3~0.5 mm Feed Rate = 1.5 mm/rev Coolant :
Insert type	
Holder type	
Competitor	E company - a
Results	SB95 : 1800 pcs Competitor's E-a : 1200 pcs

