

SB95

Period	2001. 11.
Grade	IBON-SB95
Operation	Continuous Turning
Component	
Work material	FC300
Machining Parameter	Cutting Speed = 600 m/min Depth of Cut = 0.3 mm Feed Rate = 0.3 mm/rev Coolant :
Insert type	TNMA160408
Holder type	
Competitor	G company – a
Results	Best tool life

