

SB95

Period	2001. 01.
Grade	IBON-SB95
Operation	Continuous Grooving
Component	
Work material	Gray Cast Iron
Machining Parameter	Cutting Speed = 400 m/min Depth of Cut = Feed Rate = Coolant :
Insert type	
Holder type	
Competitor	E company – a, A company – b
Results	Best tool life : SB95 > E-a > A-b 20% longer tool life compared to E company's PCBN grade

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