

SB95

Period	2001. 01.
Grade	IBON-SB95
Operation	
Component	Motor Clutch
Work material	GG30
Machining Parameter	Cutting Speed = 260~500 m/min Depth of Cut = 0.5 mm Feed Rate = 0.1~0.2 mm/rev Coolant :
Insert type	
Holder type	
Competitor	Unknown
Results	SB95 : 1200 pcs Current (Unknown) : 1000 pcs

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