

AMERICAN SUPERABRASIVES CORP.

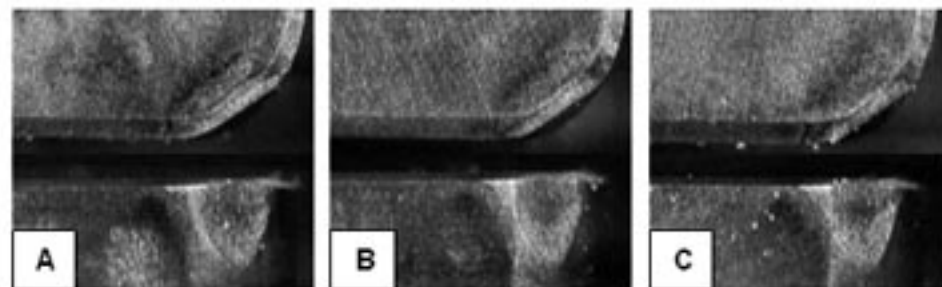
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SB95



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|----------------------------|--|
| Grade | IBON-SB95 |
| Operation | Continuous Turning |
| Work material | Hard Cast Iron |
| Machining Parameter | Cutting speed = 200 m/min Depth of cut = 0.3 mm Feed rate = 0.15 mm/rev Coolant : Wet |
| Insert type | CNMA120408 |
| Holder type | PCLNR2525-M12 |

