

SB90

Period	2001. 06 ~ 07
Grade	IBON-SB90
Operation	Boring
Component	Crankcase Liner (Volkswagen)
Work material	GG25
Machining Parameter	Cutting Speed = 584 m/min Depth of Cut = 2.5 mm Feed Rate = 0.48 mm/rev Coolant :
Insert type	
Holder type	
Competitor	E company - a
Results	SB90 : 2500 pcs Competitor's E-a : 300~500 pcs

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