

SB90

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| Period | 2001. 11. 08 |
| Grade | IBON-SB90 |
| Operation | Boring |
| Component | Piston Sleeve |
| Work material | Hard Cast Iron |
| Machining Parameter | Cutting Speed = 600~660 m/min Depth of Cut = Feed Rate = Coolant : |
| Insert type | K-land 15° × 0.2 |
| Holder type | |
| Competitor | C company – e, h |
| Results | Best tool life Outperformed 2 : 1 |

