

SB90

Period	2001. 10.
Grade	IBON-SB95
Operation	Semi-finishing Boring
Component	Cylinder Tube (Audi)
Work material	Cast Iron
Machining Parameter	Cutting Speed = 750 m/min Depth of Cut = Feed Rate = 0.17 mm Coolant :
Insert type	
Holder type	
Competitor	Unknown
Results	SB90 : 2600 pcs Unknown Competitor's : 2000 pcs

