



SB70

AMERICAN SUPERABRASIVES CORP.

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Grade	IBON-SB70
Operation	Continuous Turning
Work material	Alloy Tool Steel (HRC58-60)
Machining Parameter	Cutting speed = 100 m/min Depth of cut = 0.25 mm Feed rate = 0.1 mm/rev Coolant : Dry
Insert type	CNMA120408
Holder type	PCLNR2525-M12

