



# SB70

**AMERICAN SUPERABRASIVES CORP.**

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<b>Grade</b>	IBON-SB70
<b>Operation</b>	Interrupted Turning
<b>Work material</b>	Alloy Tool Steel (HRC58-60)
<b>Machining Parameter</b>	Cutting speed = 80 m/min Depth of cut = 0.1 mm Feed rate = 0.1 mm/rev Coolant : Dry
<b>Insert type</b>	CNMA120408
<b>Holder type</b>	PCLNR2525-M12

