

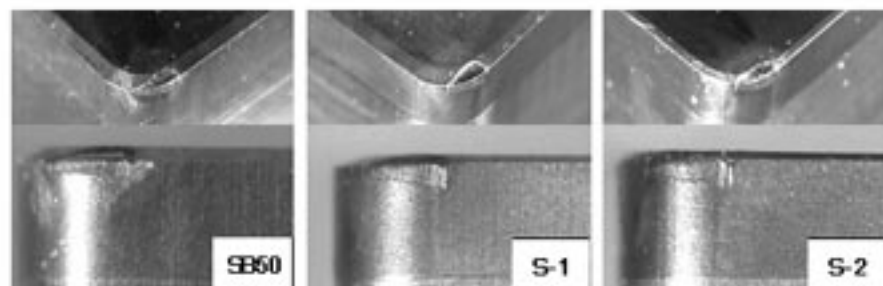
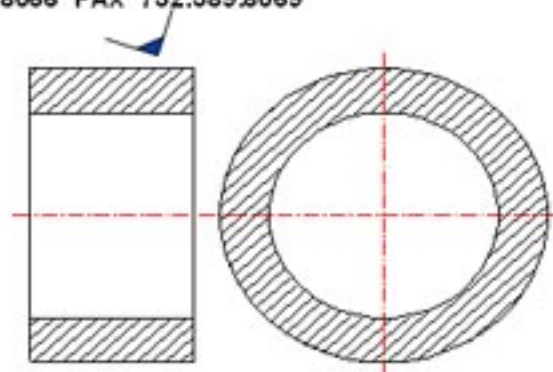
AMERICAN SUPERABRASIVES CORP.

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SB50



Grade	IBON-SB50
Operation	Continuous Turning
Work material	SKD11 (HRC58-60)
Machining Parameter	Cutting speed = 150 m/min Depth of cut = 0.25 mm Feed rate = 0.1 mm/rev Coolant : Dry
Insert type	SNGN120408
Holder type	CSDNN2525-M12C

